
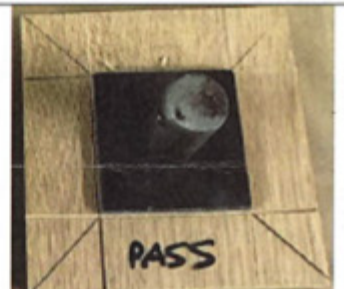


Substrates:

1. MDF veneer

Results:

| | | |
|----------------------------|---|--|
| |  |  |
| Veneer Type | MDF | MDF |
| Dimensions (mm) | 100 x 100 | 100 x 100 |
| Thickness (mm) | 12 | 12 |
| Failure Mode | None | None |
| Load @ Failure (N) | NA | NA |
| Total Weight Achieved (kg) | 15 | 15 |
| Total Load Achieved (N) | 1472 | 1472 |

| | | |
|----------------------------|--|---|
| |  |  |
| Veneer Type | MDF | MDF |
| Dimensions (mm) | 100 x 100 | 100 x 100 |
| Thickness (mm) | 12 | 12 |
| Failure Mode | None | None |
| Load @ Failure (N) | NA | NA |
| Total Weight Achieved (kg) | 15 | 15 |
| Total Load Achieved (N) | 1472 | 1472 |

Summary:

- All customer supplied veneer samples passed and exceeded the requirements of substrate surface soundness
- No failure observed during the testing of each sample
- An average tensile strength of 1472N was achieved for each of the samples tested
- No surface preparation or pre-treatment required on veneer surface
- Henkel's Technomelt Supra 100 hotmelt was used to bond the specimen holder to the veneer surface

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